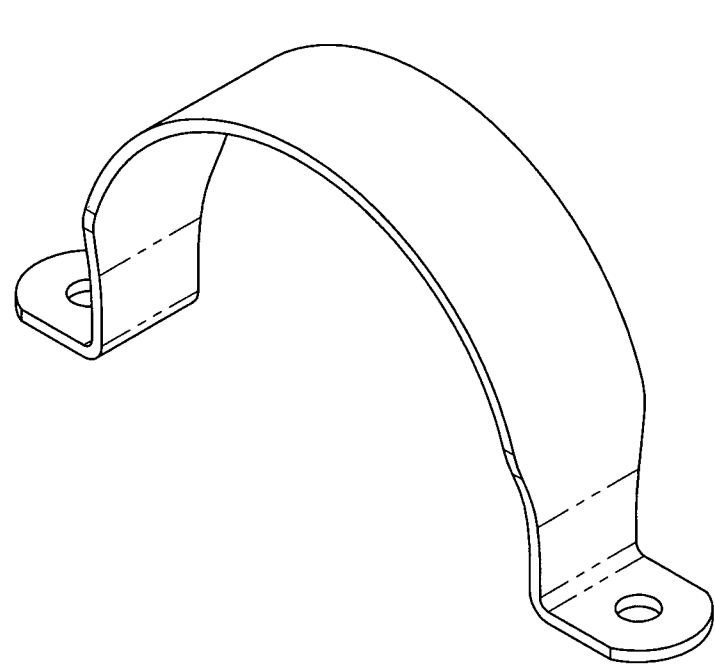
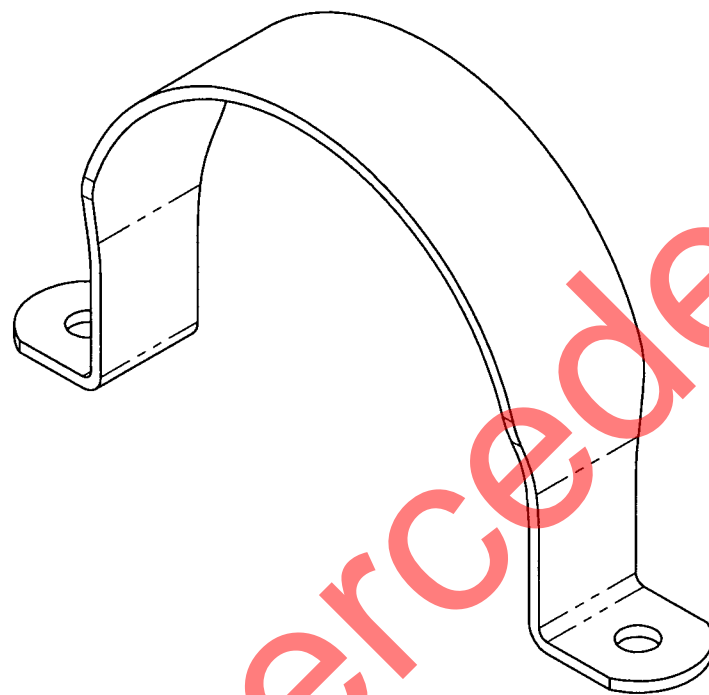


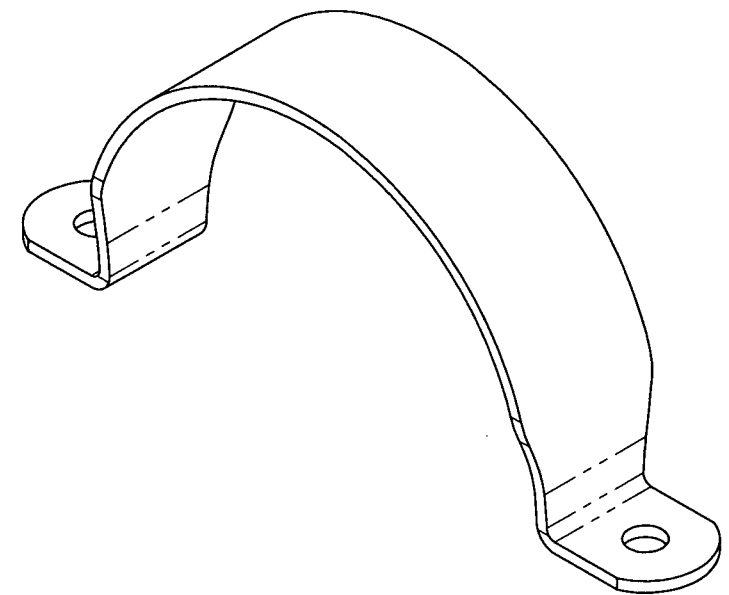
8 7 6 5 4 3 2 1



**D4011-1 CLAMP, SHORT**



**D4011-3 CLAMP, LONG**



**D4011-5 CLAMP, SHORT (OEM)**

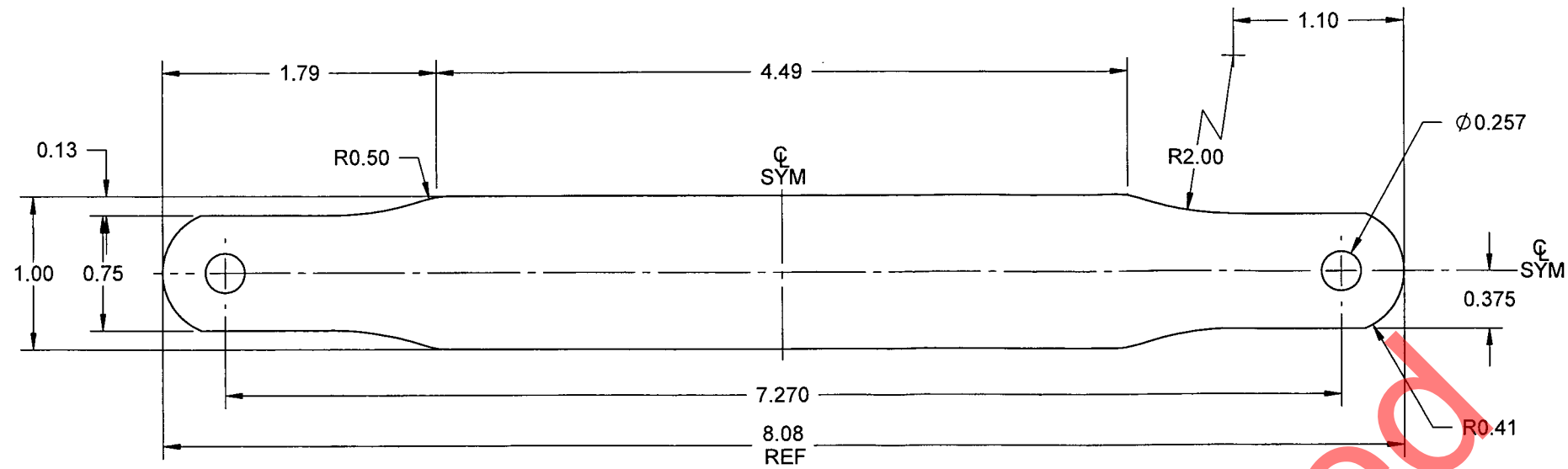
**RELEASED**  
2009-11-24  
*MD*

**NOTES:**

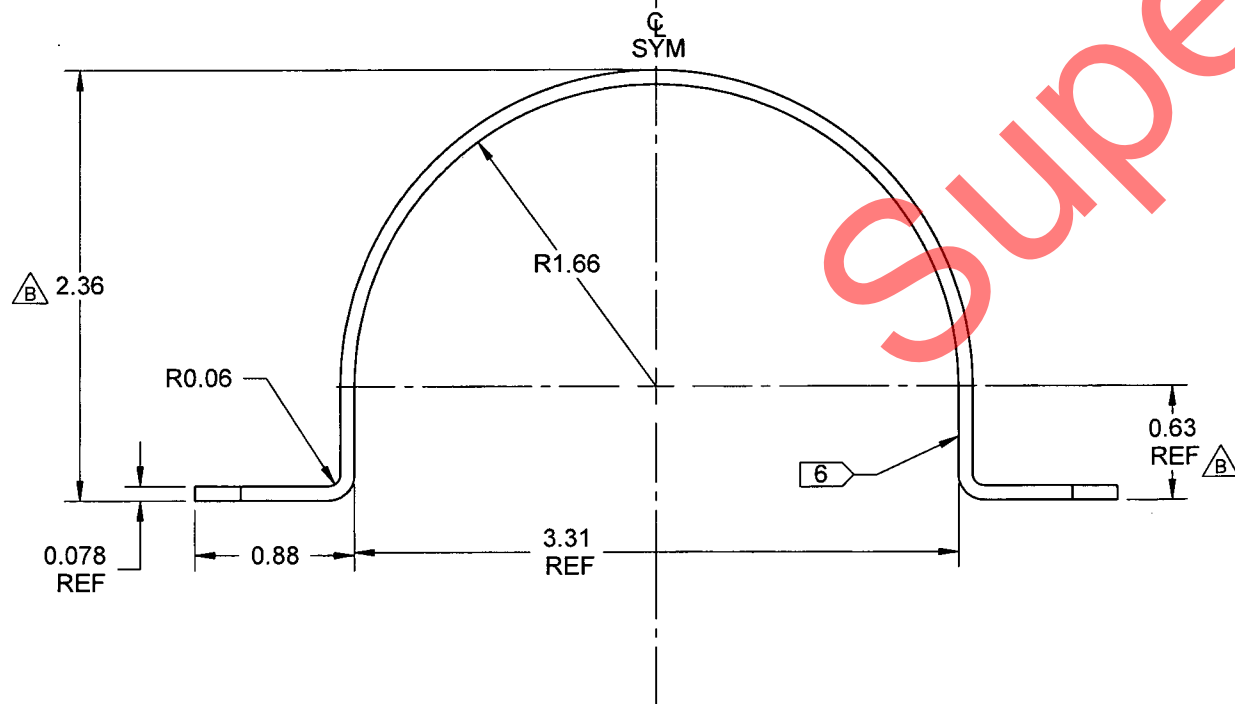
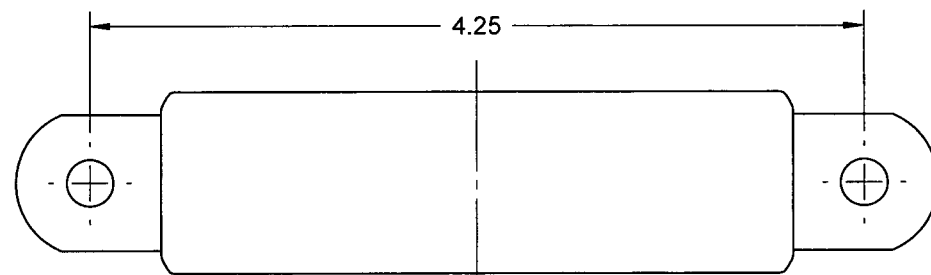
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)  
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240  
REF. DART SPEC. M304S14GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4011-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs EACH

B	SHORTEN HEIGHT OF -1/3 CLAMPS BY 0.125; ADDED -5. REASON: PROVIDE MORE CLEARANCE UPON INSTALLATION ON OEM SKIDTUBES	MB	09.11.11
A	NEW ISSUE	MB	09.10.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AS</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>AS</i>		
CHECKED	<i>AS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>MD</i>	<b>D4011</b>	SHEET 1 OF 4
APPROVED	<i>MD</i>	TITLE	SCALE
DE APPR.	<i>MD</i>	<b>CLAMP</b>	NTS
DATE	09.11.11	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



**D4011-1F CLAMP, SHORT FLAT PATTERN**



**D4011-1 CLAMP, SHORT**  
(MAKE FROM D4011-1F)

**RELEASED**  
2009-11-24  
*MP*

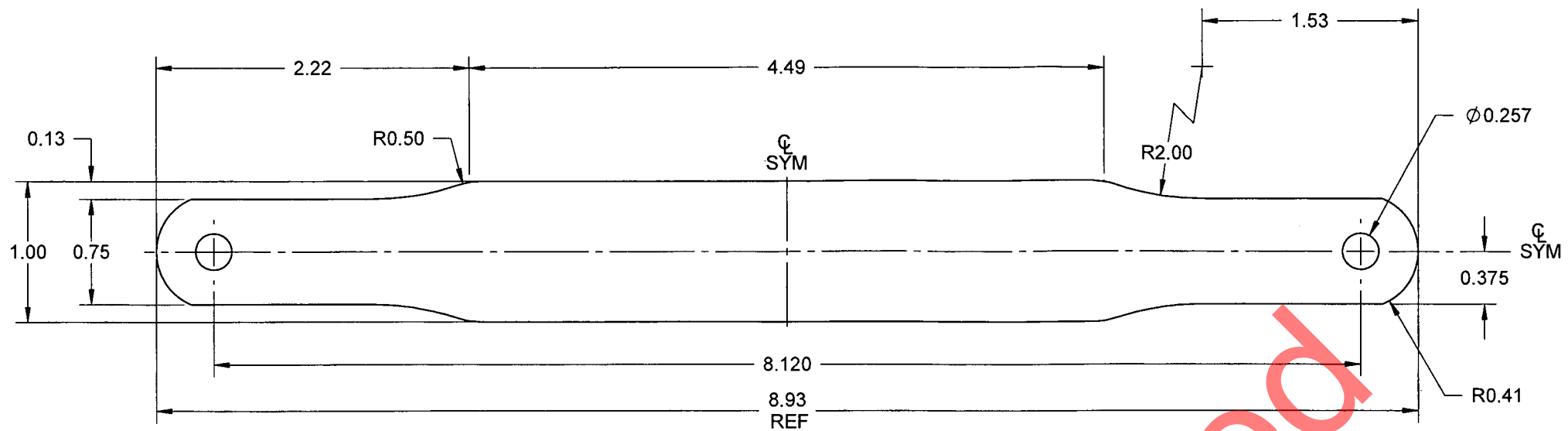
DESIGN	<i>[Signature]</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ASS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D4011</b>	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>CLAMP</b>	NTS
DATE	09.11.11	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

D

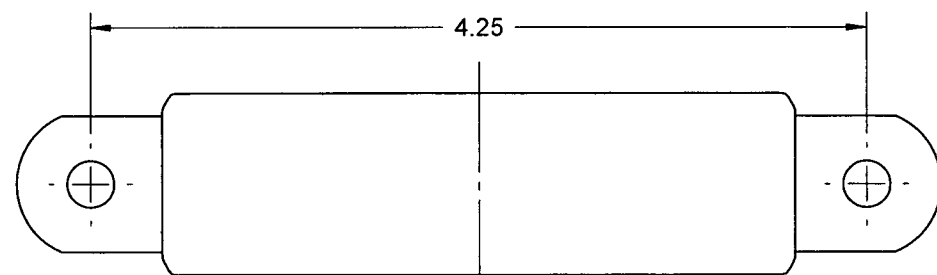
D



**D4011-3F CLAMP FLAT PATTERN, LONG**

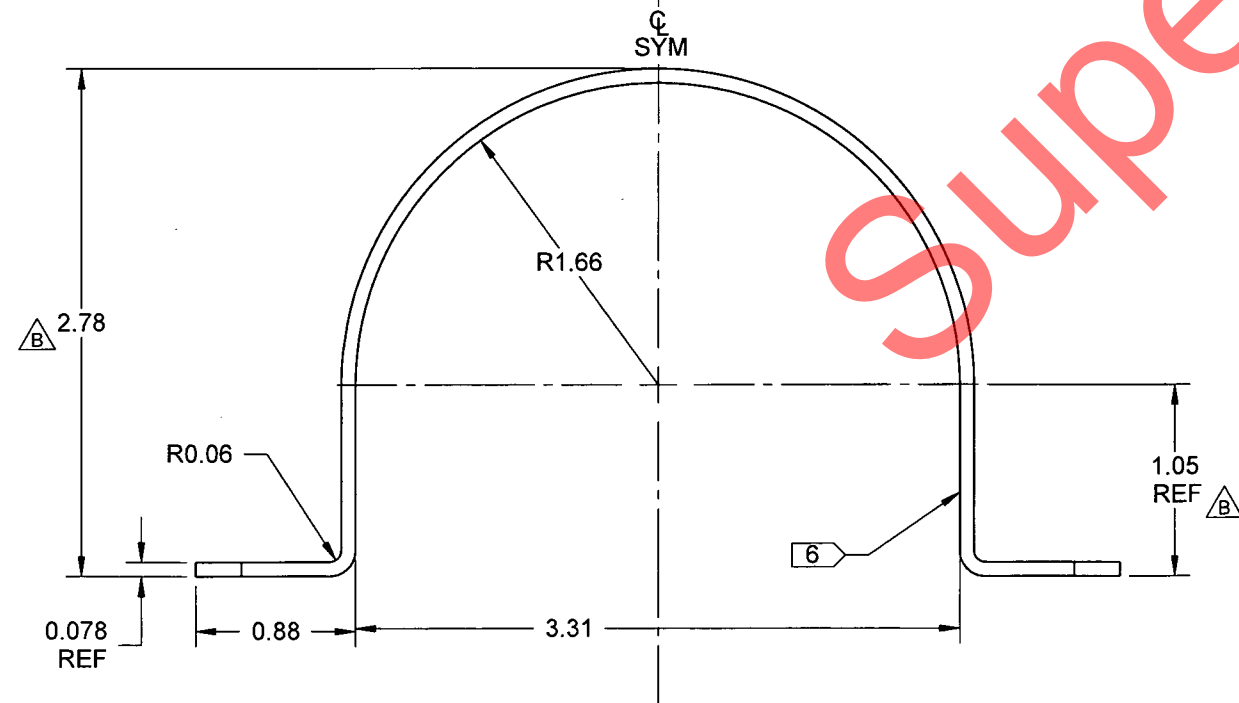
C

C



B

B



**D4011-3 CLAMP, LONG**  
(MAKE FROM D4011-3F)

A

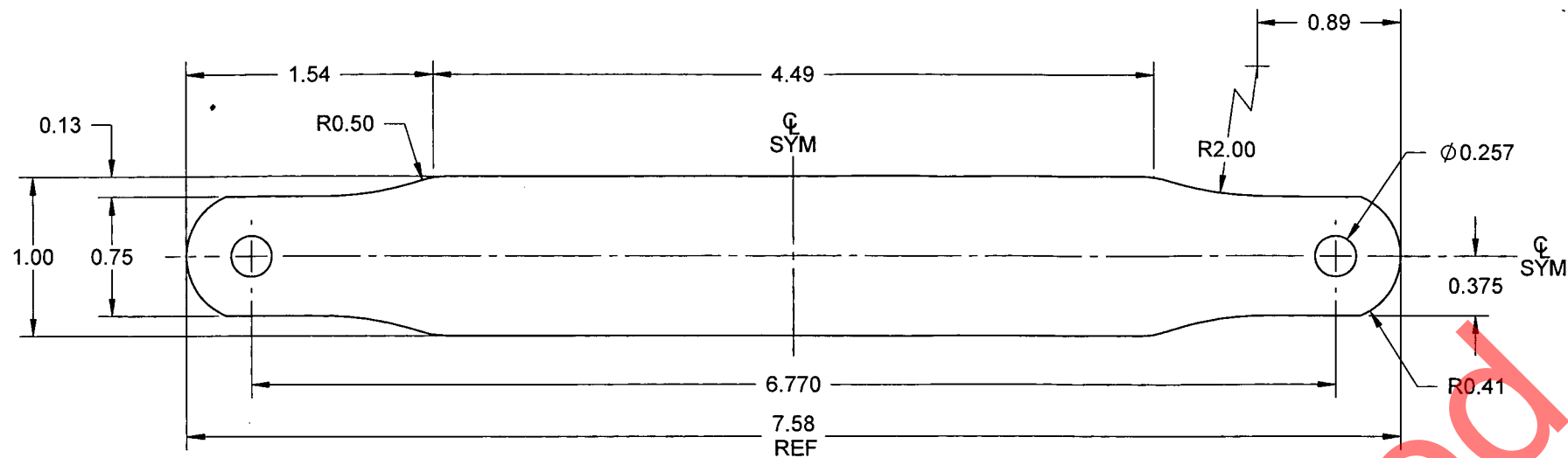
A

**RELEASED**  
2009-11-24  
MP

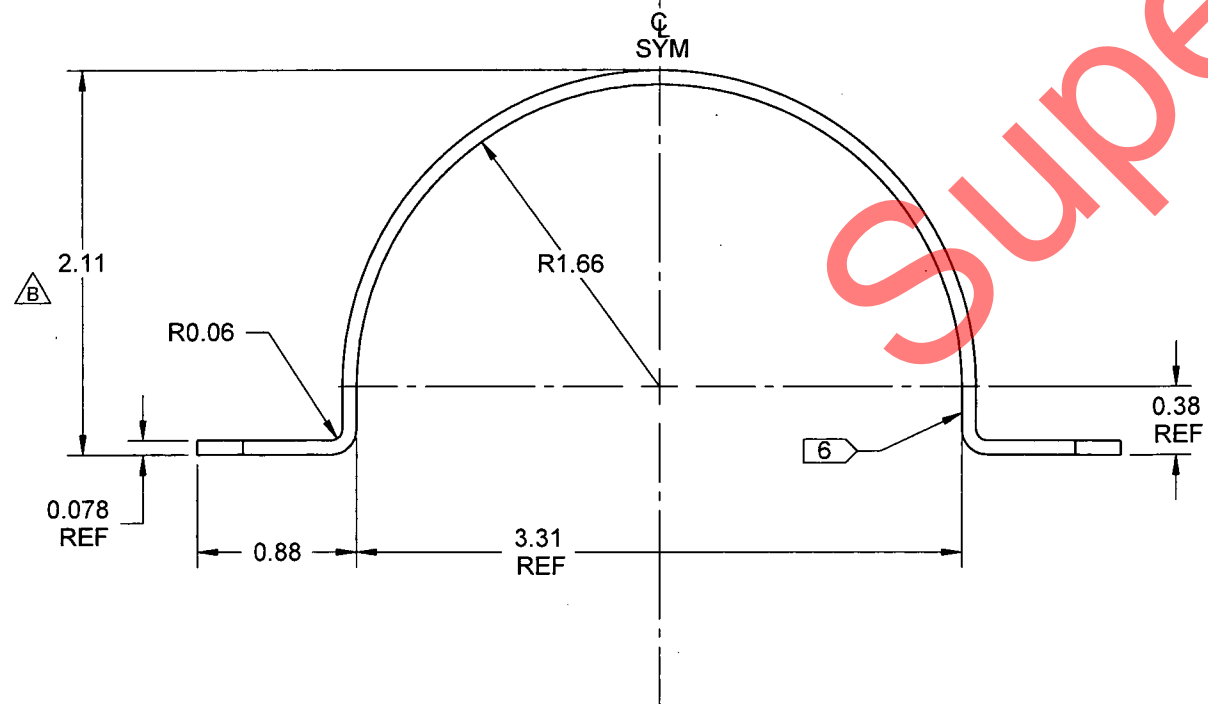
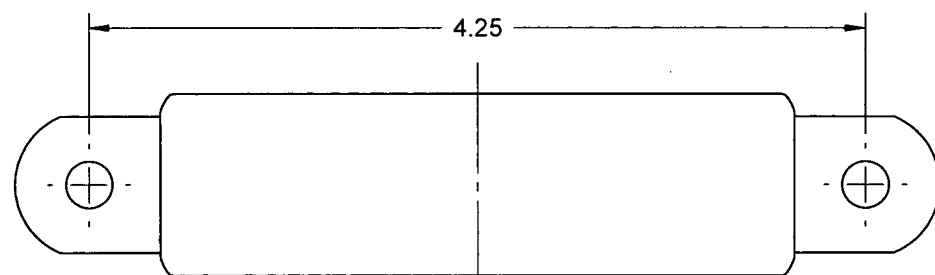
DESIGN	<del>B</del>	<b>DART AEROSPACE LTD</b>	
DRAWN	<del>B</del>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. B
MFG. APPR.	<del>N</del>	D4011	SHEET 3 OF 4
APPROVED	<del>40</del>	TITLE	SCALE
DE APPR.	<del>H</del>	CLAMP	NTS
DATE	09.11.11	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



**D4011-5F CLAMP, SHORT (OEM) FLAT PATTERN**



**D4011-5 CLAMP, SHORT (OEM)**  
(MAKE FROM D4011-5F)

**RELEASED**  
2009-11-24  
*MP*

DESIGN	<i>B</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>B</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AJS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>N</i>	<b>D4011</b>	SHEET 4 OF 4
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	<b>CLAMP</b>	NTS
DATE	<b>09.11.11</b>	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

8 7 6 5 4 3 2 1